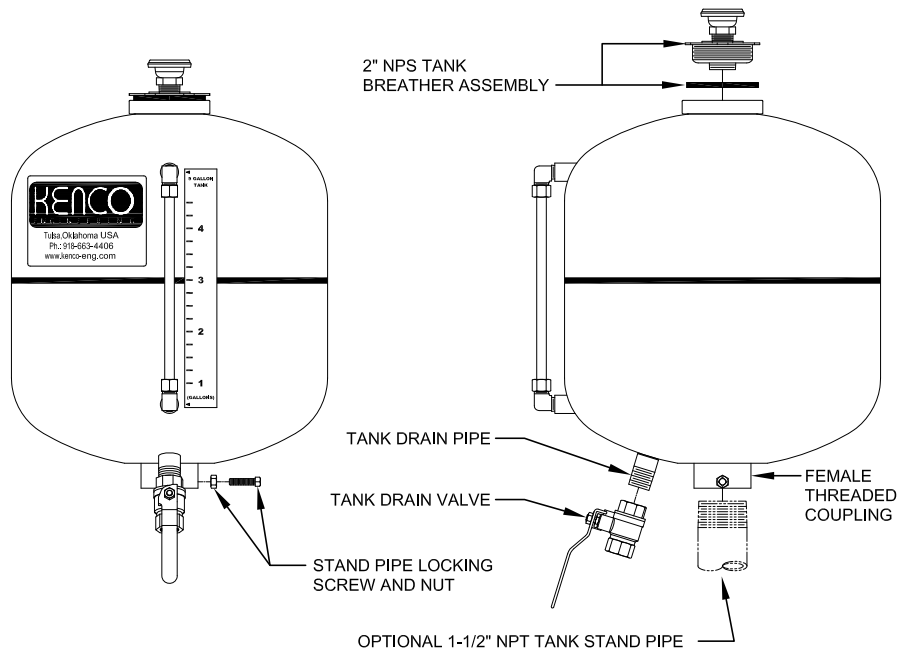
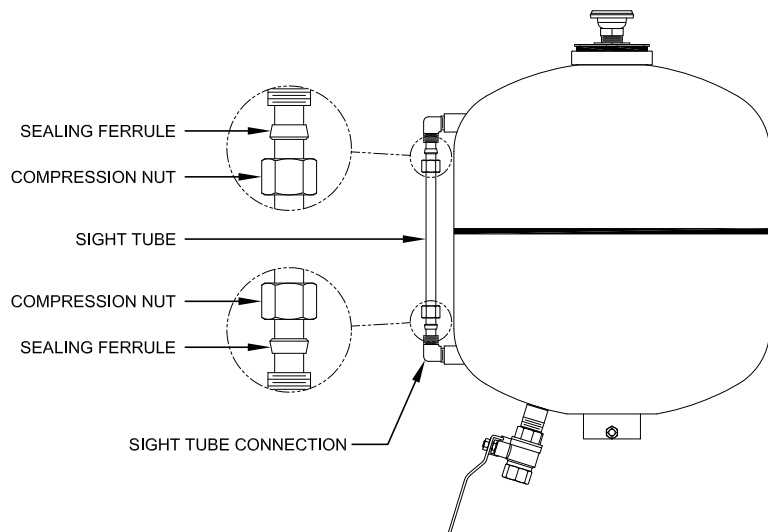


### KENCO 5 GALLON TANK ILLUSTRATION



### SIGHT TUBE REPLACEMENT ILLUSTRATION



### KENCO 5 GALLON TANK ASSEMBLY INSTRUCTIONS

1. KENCO TANKS SHIP WITH A TANK KIT CONTAINING ALL THE PARTS NECESSARY TO ASSEMBLE THE MODEL OPTION ORDERED.
2. MAKE SURE TANK IS THE SIZE AND TYPE ORDERED.
3. MAKE SURE TANK KIT CONTAINS THE PARTS REQUIRED TO BUILD THE TANK MODEL OPTION REQUESTED.
4. PREPARE TANK DRAIN PIPE THREADS FOR ASSEMBLY BY WRAPPING THEM WITH PTFE TAPE SUPPLIED WITH TANK KIT.
5. ASSEMBLE TANK DRAIN VALVE TO TANK DRAIN PIPE AND TIGHTEN AS REQUIRED TO ACHIEVE A POSITIVE SEAL.
6. INSTALL TANK ONTO EXISTING STAND PIPE OR OPTIONAL STAND PIPE SUPPLIED USING 1-1/2" NPT FEMALE THREADED COUPLING ON BOTTOM OF TANK.
7. INSTALL STAND PIPE LOCKING SCREW AND NUT INTO SIDE OF FEMALE THREADED COUPLING TO SECURE ORIENTATION OF TANK.
8. MAKE SURE TANK DRAIN VALVE IS IN THE CLOSED POSITION.
9. FILL TANK WITH OIL FOR YOUR SERVICE THROUGH 2" NPS PORT ON TOP OF TANK AND CHECK FOR LEAKS.
10. TIGHTEN UP ANY CONNECTIONS THAT EXHIBIT ANY SIGN OF A LEAK.
11. INSTALL 2" NPS TANK BREATHER ASSEMBLY ON TOP OF TANK.  
NOTE: 2" NPS DRUM PLUG IS EQUIPPED WITH A GASKET THAT DOES NOT REQUIRE AN EXCESSIVE AMOUNT OF TORQUE TO ACHIEVE A POSITIVE SEAL.
12. INSTALL TANK DRAIN VALVE PIPING AS REQUIRED FOR YOUR APPLICATION.
13. OPEN TANK DRAIN VALVE TO CHECK PIPING FOR LEAKS AND TO PUT TANK INTO SERVICE.

### SIGHT TUBE REPLACEMENT INSTRUCTIONS

1. MAKE SURE YOU HAVE THE CORRECT SIGHT TUBE REPAIR KIT.
2. MAKE SURE OIL LEVEL IN TANK IS BELOW THE VISUAL INDICATION IN SIGHT TUBE.
3. COMPLETELY LOOSEN SIGHT TUBE COMPRESSION NUTS.
4. REMOVE SIGHT TUBE, COMPRESSION NUTS AND SEALING FERRULES.
5. SLIDE COMPRESSION NUTS AND REPLACEMENT SEALING FERRULES OVER THE ENDS OF THE REPLACEMENT SIGHT TUBE AS SHOWN.  
NOTE: IT IS IMPORTANT THAT THE SMALL END OF THE TAPERED SEALING FERRULE BE ORIENTED AS SHOWN IN ILLUSTRATION.
6. INSTALL SIGHT TUBE INTO UPPER OR LOWER SIGHT TUBE CONNECTION AND BEND AS REQUIRED TO INSTALL INTO CONNECTION ON OPPOSITE END.
7. TIGHTEN COMPRESSION NUTS 1/4 TO 1/2 TURN BEYOND HAND TIGHT TO ACHIEVE A POSITIVE SEAL.
8. FILL TANK AND CHECK SIGHT TUBE CONNECTIONS FOR LEAKS.
9. TIGHTEN COMPRESSION NUTS SLIGHTLY TO STOP LEAK IF REQUIRED.



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