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INSTALLATION INSTRUCTIONS FOR MODEL 25654 PROXIMITY SWITCHES

- 1. Select the appropriate section of the divider valve on which the proximity switch is to be mounted.**
- 2. Ensure that divider valve is relieved of all pressure.**
- 3. Remove the piston plug from divider valve.**
- 4. Loosen (2) ¼"-20 UNC setscrews in proximity switch housing and remove magnet holder assembly.**
- 5. Install proximity switch magnet holder assembly into divider valve piston plug connection.**
- 6. Slide proximity switch housing over magnet holder assembly, but do not tighten setscrews.**
- 7. Connect an ohm meter across the two white switch leads exiting ½" NPT proximity switch conduit connection.**
- 8. Cycle divider valve piston and check ohm meter to see if reed switch actuates.**
- 9. Adjustment is made by sliding proximity switch housing gradually until ohm meter indicates that switch is making and breaking contact.**
- 10. Tighten switch housing setscrews and recheck switch actuation by cycling divider block piston.**